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REPORT

WRG 472 DIN EN 13141-7

Test laboratory	TÜV SÜD Industrie Service GmbH Center of Competence for Refrigeration and Air Conditioning Air Conditioning and Ventilation	
Test object	Central ventilation unit with heat recovery type "HRC-225" from the company ORCON bv Landjuweel 25 3905 PE Veenendaal / Nederlands	
Customer	ORCON by	Date: 2016-12-29
	Landjuweel 25 3905 PE Veenendaal / Nederlands	Our reference: IS-TAK3-MUC/bu
Scope of assignment	Tests according to DIN EN 13141-7:2011-01	Document: wrg472 ORCON HRC-225 REPORT EN 13141-7 - 161229- bukl.docx
		Order-No 2656563
Date of receipt of test object	2016-08-10	This document consits of 9 Pages + 20 Appendices Page 1 of 9
Test period	2016-08-11 - 2016-10-27	Excerpts from this document may only be reproduced and used for
Test location	Munich	advertising purposes with the express written approval of TÜV SÜD Industrie Service GmbH.
Expert	Thomas Busler	The test results refer exclusively to the units under test.
Test specification	DIN EN 13141-7:2011-01	
-	DIN EN ISO 5801:2011-11	stilled Syste





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TÜV SÜD Industrie Service GmbH Center of Competence for Refrigeration and Air Conditioning Air Conditioning and Ventilation Ridlerstrasse 65 80339 Munich Germany



1. Scope of testing

The company ORCON bv, Landjuweel 25, 3905 PE Veenendaal / Nederlands ordered tests to be conducted on a ventilation unit with heat recovery type "HRC-225" in accordance with the standard DIN EN 13141-7:2011-01.

2. Description of the ventilation unit type "HRC-225"

The structure of the ventilation unit with heat recovery is pictured in figure 1.



Figure 1: Schematic diagram of the central ventilation unit with heat recoverytype "HRC-225" of the company ORCON bv

Images of the ventilation unit with heat recovery are shown in Appendices A.

Data pertaining to the tested ventilation unit and its built-in components are listed in Appendices B.

The unit is suitable for mounting on the floor and on the wall.

The unit has a condensate drain connection at the bottom. Exhaust air side condensate can be removed by a free discharge.



3. **Procedure of the tests**

The tests were performed at the test facilities of the Center of Competence for Refrigeration and Air Conditioning of the TÜV SÜD Industrie Service GmbH.

The tests comprise the reception inspection, the tightness tests, the ventilation tests and the thermodynamic tests.

A list of the used measurement equipment is deposited at the test centre.

3.1. Reception inspection

The relevant technical data of the ventilation unit were recorded during the reception inspection.

3.2. Leakage test

3.2.1. External leakage test

The external leakage of the ventilation unit was determined by means of establishing a pressure difference between the interior of the unit and its environment. The measured air volume flow required to maintain the pressure difference constitutes the external leakage.

3.2.2. Internal leakage test

In order to determine the leakage volume flow between the exhaust air / extract air side and the outdoor air / supply air side, the exhaust air / extract air side of the unit were pressurised and a volume flow was supplied to or extracted from the outdoor air / supply air side, so as to keep the differential pressure between the environment and the outdoor air / supply air side at zero.

As there is no differential pressure between the environment and the outdoor air / supply air side, the leakage volume flow corresponds to the ingoing or outgoing volume flow which exists when the specified differential pressures are adjusted.

3.3. Ventilation test

The ventilation test was conducted with a test chamber in accordance with the standard DIN EN ISO 5801:2012-11. The air temperature during the test was 21°C +/- 2 K. The measurement of the air flows was done at both airflow directions simultaneously at the same pressure level.

The measured air flow curves include the following working points:

q _{min}	(4 V)	at	50 Pa
	(6 V)	at	50 Pa
0.7 x q _{vd}	(7.4 V)	at	50 Pa
	(8 V)	at	100 Pa
q _{vd}	(10 V)	at	100 Pa

The recorded real electric power consumption values relate to the entire unit. The specific power input of the ventilation unit was related to the supply air flow.



3.4. Filter-bypass leakage

By the reception inspection, the filter bypass leakage will be visually checked.

The filter and the filter frame shall be constructed in order to achieve an easy change of the filter and a tight fitting of the filter.

The tight fitting of the filter shall not be influenced by humidity.

3.5. Thermodynamic test

The thermodynamic test was conducted in a double climate chamber.

The data pertaining to the incoming and outgoing airflow (temperature, humidity, air volume flow) and the total real electric power consumption of the ventilation unit were recorded at the system boundaries of the central ventilation unit.

Hereby the caloric mean temperature¹ was determined in accordance with the standard DIN EN 308:1997-07.

The entrance of the extract air into and the outlet of the exhaust air, as well as the entrance of the outdoor air into and the outlet of the supply air of the ventilation unit, were defined as system boundaries.

A scheme of the thermodynamic test setup is shown in Figure 2.



Symbols:

Gynneolor			
Group 1	Measuring device	Group 2	Measuring device
F	Volume flow	R	Recording
Т	Temperature		
E	Electrical Data		
Х	Humidity		
Р	Static pressure		

Figure 2: Scheme of the thermodynamic test,

¹ The caloric mean temperature describes the mean temperature of the temperature probes at the system boundaries of the unit, which is the basis for the calculation of the energy content of the air flows.



The thermodynamic tests were performed at the following conditions:

	Symbol	Condition 1
Outdoor air dry bulb temperature	t ₂₁	7 °C
Outdoor air wet bulb temperature	twb ₂₁	-
Extract air dry bulb temperature	t ₁₁	20 °C
Extract air wet bulb temperature	twb ₁₁	12 °C

Here the following air flows and external static pressures were preset:

q _{min}	(4 V)	40 m ³ /h at	50 Pa
	(6 V)	114 m ³ /h at	50 Pa
0.7 x q _{vd}	(7.4 V)	157 m ³ /h at	50 Pa
	(8 V)	149 m ³ /h at	100 Pa
\mathbf{q}_{vd}	(10 V)	225 m ³ /h at	100 Pa

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4. Test results

4.1. Reception inspection

The identified relevant technical data of the ventilation unit and its installed components are listed in Appendices B.

The visual inspection of the central ventilation unit yielded the following results:

- Unit labelling
 - The unit was equipped with a type plate.
 - The unit is marked with a CE sign.
- Electrical safety
 - The electrical parts are accessible if the cover of the unit was open.
 - Tools are required for opening the unit cover.
 - By opening the unit cover the ventilation unit is not switched off via a contact switch.
- Mechanical safety
 - The unit will not be cut out by opening the unit cover.
- Tools are required for opening the unit cover.
- Operation and installation
 - The unit is operated by a control panel.
 - There were two control panels delivered with the unit: Basic Panel control: on/off, possibility to change the speeds Pro Panel Control: on/off, possibility to change the speeds and ventilation mode (balanced ventilation/ only supply air/ only exhaust air)
 - The tests were made with the Basic Panel Control.
 - The fans were controlled by an external control voltage (of the laboratory).
- Maintenance
 - The filters are situated at the outdoor and extract side. They can be removed after opening the filter cover panel.



4.2. Tightness test

The results of the external and internal tightness test are listed in Appendix C. The maximum declared air volume flow (q_{vd}) of the ventilation unit is 224 m³/h. The leakage related to the maximum declared air volume flow is:

	Filter-combination	-250 Pa	+250 Pa	Leakage class
external leakage	G4 / G4	0.7 %	0.6 %	A1
	Filter-combination	-100 Pa	+100 Pa	Leakage class

According to the standard DIN EN 13141-7:2011-01, the leakage class is A1.

4.3. Ventilation test

The pressure-airflow curves of the exhaust air / extract airside and the outdoor air / supply air side are shown in Appendices D.

The values measured in the ventilation test are listed in Appendices E.

4.4. Filter-bypass leakage

By the visual inspection it was determined that the outdoor air filter is placed in an appropriate slot and has a tight fitting.

The filter frame of the extract air filter has no special slot suitable for this size of filter. Therefore this filter is not fixed in an appropriate slot.

4.5. Thermodynamic test

Thermodynamic test points are shown in Appendix F. The measurements and calculated values from the thermodynamic test are listed in Appendix G. Page 8 of 9 Reference/Date: IS-TAK3-MUC/bu/2016-12-29 Document: wrg472 ORCON HRC-225 REPORT EN 13141-7 - 161229-bukl.docx Order-No.. 2656563



Summary Reception inspection

The unit was equipped with a type plate and marked with a CE sign.

The fans are situated on the exhaust air side and the supply air side.

5.2. Tightness test

The leakage class according to the standard DIN EN 13141-7:2011-01 is A1.

5.3. Ventilation test

The pressure-airflow curves of the exhaust air / extract airside and the outdoor air / supply air side are shown in Appendices D.

The values measured in the ventilation test are listed in Appendices E.

5.4. Filter-bypass leakage

By the visual inspection it was determined that the outdoor air filter is placed in an appropriate slot and has a tight fitting.

The filter frame of the extract air filter has no special slot suitable for this size of filter. Therefore this filter is not fixed in an appropriate slot.

5.5. Thermodynamic test

For the ventilation unit the following type specific data were determined: (see also Appendix G):

		Temperature ratio related to	Temperature ratio related to
Air volume flow		supply side η _{θ,su} in %	exhaust side η _{θ,exh} in %
		$\Theta_{\text{outdoor air}} = 7^{\circ}\text{C}$	$\Theta_{\text{outdoor air}} = 7^{\circ}\text{C}$
q _{min}	4 V	92.5	70.8
	6 V	90.9	74.5
0.7 x q _{vd}	7.4 V	88.6	74.5
	8 V	90.4	74.2
q _{vd}	10 V	87.5	71.6



Air volume fl	w	Spezific elect. power input p _{el} in W/(m³/h) ²
		$\Theta_{\text{outdoor air}} = 7^{\circ}\text{C}$
q _{min}	4 V	0.45
	6 V	0.30
0.7 x q _{vd}	7.4 V	0.32
	8 V	0.40
Q _{vd}	10 V	0.48

Center of Competence for Refrigeration and Air Conditioning Head of Laboratory

Judwy Mill

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Expert

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Appendices

Appendices A1 to A10 Appendices B1 to B3 Appendix C Appendices D1 and D2 Appendices E1 and E2 Appendix F Appendix G Images of the test sample Data pertaining to the tested unit Results of the tightness tests Pressure-airflow curves Measurements from the ventilation test Thermodynamic test points Measurements and calculated values from the thermodynamic test

 $^{^2}$ $\,$ To determine the specific power input, the average of the supply and extract air flow rate was used.





Figure A-1: Front view of the ventilation unit



Figure A-2: View from the top of the ventilation unit





Figure A-3: View of the rear side of the ventilation unit



Figure A-4: View of bottom of the ventilation unit





Figure A-5: View of ventilation unit with opened filter cover



Figure A-6: extract air / outdoor air filter (class G4) of the ventilation unit





Figure A-7: View of the ventilation unit without front cover



Figure A-8: View of the front cover





Figure A-9: Electric of the central ventilation unit



Figure A-10: Type plate of one of the fans of the ventilation unit





Figure A-11: Supply fan of the ventilation unit



Figure A-12: Exhaust fan of the ventilation unit





Figure A-13: Heat recovery cell of the central ventilation unit



Figure A-14: Type plate of the heat recovery cell





Figure A-15: Bypass of the ventilation unit (closed)

Toestel Type	Woo Toes	nhuis Balansventilatie stel	Voeding	Fase/V/Hz	1~ / 230 / 50
Toestel Model		HRC-225	Opgenomen Vermogen	w	112
Luchtvolume	mº/h	225	IP-Klasse		43
Externe Statische Druk	Pa	100	Afmetingen	mm	600x400x660
Type Wisselaar		Kunststof tegenstroom warmtewisselaar	Netto Gewicht	kg	24
Filter Type		G	Artikelnummer		
Productie Datum		2016	Serienummer		1023030016030249

Figure A-16: Type plate of the central ventilation unit





Figure A-17: Basic Panel Control unit of the ventilation unit



Figure A-18: Pro Panel Control unit of the ventilation unit





Figure A-19: Optional control unit of type "15 RF"



Figure A-20: Optional control unit of type "15 RF" with CO2 sensor

Data pertaining to the tested unit



Specifications according to ventilation unit's type plate

Manufacturer:	ORCON by
Туре:	HRC-225
Address of the company:	Landjuweel 25 3905 PE Veenendaal / Nederlands
Voltage:	230 V / 50 Hz
Total Power consumption:	112 W
Current consumption:	A
Serial number:	1023030016030249
Product number:	
Year of production:	2016
Weight:	24 kg

Dimensions of the ventilation unit

	Test laboratory indications
Width	598 mm
Height	660 mm
Depth	403 mm

Data pertaining to the tested unit



Filter

Туре	Quantity	Filter class	s Dimensions
Outdoor air filter:	1	G4	365 mm x 150 mm x 10 mm
Extract air filter:	1	G4	365 mm x 150 mm x 10 mm
<u>Fans</u>			
Exhaust fan			
Quantity:		1	
Design:		radi	al
Manufacturer:		ebm	n-papst
Туре:		R30	G133-AE07-18
Voltage/Freque	ncy:	200	– 240 V 50/60 Hz
Current consum	nption:	0.46	S A
Real power con	sumption:	50 V	V
Speed:		432	0 ¹ / _{min}
Supply fan			
Quantity:		1	
Design:		radi	al
Manufacturer:		ebm	n-papst
Туре:		R30	G133-AE07-18
Voltage/Freque	ncy:	200	– 240 V 50/60 Hz
Current consum	nption:	0.46	δ A
Real power con	sumption:	50 V	V
Speed:		432	0 ¹ / _{min}

Data pertaining to the tested unit



Heat exchanger

Quantity:	1
Design:	cross counter flow
Material:	plastic
Manufacturer:	Klingenburg
Туре:	-
Serial No.:	-
Humidityrecovery:	No

Dimensions:	Width	230 mm
	Length 1	450 mm
	Length 2	245 mm
	Depth	350 mm
	/	
 ←→→		

Width

Plate	snacing
гае	spacing

4.2 mm

Air connections

Extract air:	Ø DN 125
Exhaust air:	Ø DN 125
Outdoor air:	Ø DN 125
Supply air:	Ø DN 125



Results of the tightness test

		external le	akage	internal leakage		
Measurement	P _{stat}	leakage volume flow	leakage	leakage volume flow	leakage	
Nr.	[Pa]	[m³/h]	%	[m³/h]	%	
1	-300.0	1.9	0.8	3.2	1.4	
2	-250.0	1.6	0.7	-	-	
3	-200.0	1.3	0.6	2.3	1.0	
4	-100.0	0.7	0.3	1.4	0.6	
5	-50.0	0.4	0.2	0.8	0.4	
6	0.0	0.0	0.0	0.0	0.0	
7	50.0	0.3	0.2	0.9	0.4	
8	100.0	0.6	0.3	1.5	0.7	
9	200.0	1.2	0.5	2.5	1.1	
10	250.0	1.4	0.6	-	-	
11	300.0	1.7	0.7	3.6	1.6	

The leakage related to the maximum declared air volume flow of 224 $m^{3}\!/h$ is:





Pressure-airflow curves (extract air)

 $\rho = 1.2 \text{ kg/m}^3$



air volume flow [m3/h]



Pressure-airflow curves (supply air)

 $\rho = 1.2 \text{ kg/m}^3$



air volume flow [m3/h]



Measurements from the ventilation test

p stat. _{su-ou}	Ϋ́	р stat. _{ЕХТ-ЕХН}	Ϊ	P _{el}		spec. el. power input p _e	
ρ = 1.2 kg/m³ [Pa]	S∪ [m³/h]	ρ = 1.2 kg/m³ [Pa]	EXT [m³/h]	[W]	ρ = 1.2 kg/m ³ [W]	[W/(m³/h)]	ρ = 1.2 kg/m³ W/(m³/h)]
0.6	89.0	3.1	88.2	19.5	21.0	0.22	0.24
14.9	77.4	14.9	79.3	19.6	21.1	0.25	0.27
24.0	66.3	26.6	68.7	19.2	20.5	0.29	0.31
31.2	59.1	33.9	61.5	19.1	20.5	0.32	0.35
46.4	46.6	46.8	47.4	18.7	20.0	0.40	0.43
49.2	44.3	48.9	45.1	18.5	19.9	0.42	0.45
50.9	42.6	50.6	42.7	18.6	19.9	0.44	0.47
66.9	23.0	67.9	21.1	17.6	18.9	0.76	0.82
	p stat. su-ou ρ = 1.2 kg/m ³ [Pa] 0.6 14.9 24.0 31.2 46.4 49.2 50.9 66.9	p stat. $su-ou$ V $\rho = 1.2 \text{ kg/m}^3$ SU $[Pa]$ $[m^3/h]$ 0.6 89.0 14.9 77.4 24.0 66.3 31.2 59.1 46.4 46.6 49.2 44.3 50.9 42.6 66.9 23.0	p stat. su-ou V p stat. EXT-EXH $\rho = 1.2 \text{ kg/m}^3$ SU $\rho = 1.2 \text{ kg/m}^3$ [Pa][m³/h][Pa]0.689.03.114.977.414.924.066.326.631.259.133.946.446.646.849.244.348.950.942.650.666.923.067.9	p stat. su-ou \dot{V} p stat. EXT-EXH \dot{V} $\rho = 1.2 \text{ kg/m}^3$ SU $\rho = 1.2 \text{ kg/m}^3$ EXT[Pa][m³/h][Pa][m³/h]0.689.03.188.214.977.414.979.324.066.326.668.731.259.133.961.546.446.646.847.449.244.348.945.150.942.650.642.766.923.067.921.1	p stat. $su-ou$ \dot{V} p stat. $ext-exH$ \dot{V} P $\rho = 1.2 \text{ kg/m}^3$ SU $\rho = 1.2 \text{ kg/m}^3$ EXT[Pa][m³/h][Pa][m³/h][W]0.689.03.188.219.514.977.414.979.319.624.066.326.668.719.231.259.133.961.519.146.446.646.847.418.749.244.348.945.118.550.942.650.642.718.666.923.067.921.117.6	p stat. $su-ou$ \dot{V} p stat. $ext-extH$ \dot{V} Pe_{el} $\rho = 1.2 kg/m^3$ SU $\rho = 1.2 kg/m^3$ EXT $\rho = 1.2 kg/m^3$ [Pa][m³/h][Pa][m³/h][W] $[W]$ 0.689.03.188.219.521.014.977.414.979.319.621.124.066.326.668.719.220.531.259.133.961.519.120.546.446.646.847.418.720.049.244.348.945.118.519.950.942.650.642.718.619.966.923.067.921.117.618.9	p stat. $su-ou$ \dot{V} p stat. $ext-extH$ \dot{V} P_{el} spec. el. pov $\rho = 1.2 \text{ kg/m}^3$ SU $\rho = 1.2 \text{ kg/m}^3$ EXT $\rho = 1.2 \text{ kg/m}^3$ $\rho = 1.2 \text{ kg/m}^3$ [Pa][m³/h][Pa][m³/h][W][W][W][W]0.689.03.188.219.521.00.2214.977.414.979.319.621.10.2524.066.326.668.719.220.50.2931.259.133.961.519.120.50.3246.446.646.847.418.720.00.4049.244.348.945.118.519.90.4250.942.650.642.718.619.90.4466.923.067.921.117.618.90.76

• \mathbf{q}_{vmin} with the parameter: 4.0 V at the supply fan and 4.0 V at the exhaust fan

• \mathbf{q}_v with the parameter: 6.0 V at the supply fan and 5.9 V at the exhaust fan

	p stat. _{SU-OU}	Ϊ	p stat. _{EXT-EXH} \dot{V} P _{el} spec. el. power in		P _{el}		wer input p _{el}	
	ρ = 1.2 kg/m³ [Pa]	S∪ [m³/h]	ρ = 1.2 kg/m³ [Pa]	EXT [m³/h]	[W]	ρ = 1.2 kg/m³ [W]	[W/(m³/h)]	ρ = 1.2 kg/m³ W/(m³/h)]
1	-1.8	148.2	-8.2	152.1	35.1	37.5	0.24	0.25
2	2.5	143.7	-2.3	148.9	35.3	37.7	0.25	0.26
3	17.0	134.5	18.0	135.4	35.2	37.6	0.26	0.28
4	29.5	125.1	30.7	127.2	34.7	37.0	0.28	0.30
5	51.2	109.8	54.8	110.2	33.9	36.2	0.31	0.33
6	77.6	93.6	75.9	93.9	33.8	36.1	0.36	0.39
7	107.7	77.1	104.2	77.0	31.5	33.6	0.41	0.44
8	130.3	43.9	132.4	41.3	29.4	31.3	0.67	0.71
9	134.8	41.0	137.1	38.8	29.3	31.2	0.71	0.76
10	141.9	35.1	143.9	32.7	28.8	30.7	0.82	0.87

• 0,7xqvd with the parameter: 7.4V at the supply fan and 7.2 V at the exhaust fan

	p stat. _{SU-OU}	Ϋ́	р stat. _{EXT-EXH}	o stat. _{EXT-EXH} V P _{el} spec. el.		P _{el}		wer input p _{el}
	ρ = 1.2 kg/m³ [Pa]	S∪ [m³/h]	ρ = 1.2 kg/m³ [Pa]	EXT [m³/h]	[W]	ρ = 1.2 kg/m³ [W]	[W/(m³/h)]	ρ = 1.2 kg/m³ W/(m³/h)]
1	50.1	161.1	48.7	158.9	52.7	56.6	0.33	0.35
2	53.3	158.1	53.7	155.7	52.6	56.5	0.33	0.36

 $^{^{3}}$ The specific power input of the ventilation unit was related to the supply air flow.

 p_{el} = power input of the unit / supply air flow.



Measurements from the ventilation test

	p stat. _{su-ou}	₿ V	р stat. _{EXT-EXH}	<i>॑</i>	P _{el}		spec. el. power input p _{el}	
	ρ = 1.2 kg/m³ [Pa]	S∪ [m³/h]	ρ = 1.2 kg/m³ [Pa]	EXT [m³/h]	[W]	ρ = 1.2 kg/m³ [W]	[W/(m³/h)]	ρ = 1.2 kg/m³ W/(m³/h)]
1	-1.9	210.2	-4.2	209.2	63.8	68.3	0.30	0.32
2	11.4	204.3	10.2	202.6	63.6	68.0	0.31	0.33
3	30.9	190.6	26.1	194.3	63.4	67.8	0.33	0.36
4	45.9	184.0	45.7	184.4	63.3	67.7	0.34	0.37
5	59.5	174.1	63.8	175.1	62.7	67.1	0.36	0.39
6	85.1	158.8	87.6	161.2	61.9	66.2	0.39	0.42
7	93.9	150.9	99.9	154.1	61.2	65.4	0.41	0.43
8	104.8	145.5	101.7	152.9	60.7	64.9	0.42	0.45
9	119.6	137.0	116.9	143.0	60.0	64.3	0.44	0.47
10	140.4	123.1	138.5	128.7	58.7	62.8	0.48	0.51
11	164.1	108.4	163.6	110.2	57.0	61.0	0.53	0.56
12	179.1	99.5	183.6	94.4	55.6	59.5	0.56	0.60
13	214.2	75.8	209.1	70.7	52.8	56.6	0.70	0.75

• \mathbf{q}_v with the parameter: 8.1 V at the supply fan and 7.9 V at the exhaust fan

• \mathbf{q}_{vd} with the parameter: 10.0 V at the supply fan and 10.0 V at the exhaust fan

	p stat. _{SU-OU}	Ϋ́	p stat. _{EXT-EXH}	Ϋ́	P _{el}		spec. el. power input	
	ρ = 1.2 kg/m³ [Pa]	S∪ [m³/h]	ρ = 1.2 kg/m³ [Pa]	EXT [m³/h]	[W]	ρ = 1.2 kg/m³ [W]	[W/(m³/h)]	ρ = 1.2 kg/m³ W/(m³/h)]
1	-2.0	265.9	1.3	272.3	112.2	119.8	0.42	0.45
2	20.7	257.1	18.0	265.7	112.1	119.7	0.44	0.47
3	36.3	250.8	40.4	254.7	111.6	119.2	0.45	0.48
4	61.9	240.2	59.7	247.5	111.5	119.0	0.46	0.50
5	106.2	221.8	102.7	227.0	111.6	120.1	0.50	0.54
6	118.5	212.9	119.0	221.8	109.9	117.4	0.52	0.55
7	140.3	200.0	135.7	214.6	108.9	116.2	0.54	0.58
8	159.6	188.2	156.7	204.8	107.5	114.9	0.57	0.61
9	181.8	175.4	184.3	191.3	106.1	113.4	0.60	0.65
10	201.5	161.4	205.6	180.3	104.5	111.8	0.65	0.69
11	245.9	134.2	241.7	159.7	101.0	108.1	0.75	0.80
12	274.1	119.2	277.5	138.1	98.2	105.0	0.82	0.88
13	305.9	101.6	308.5	117.9	94.9	101.5	0.93	1.00

 $^{^{3}}$ The specific power input of the ventilation unit was related to the supply air flow.

 p_{el} = power input of the unit / supply air flow.

Thermodynamic test points



 $\rho = 1.2 \text{ kg/m}^3$





Measurements and calculated values from the thermodynamic test

Calculation based on DIN EN 13141-7

Heatexchanger with humidity transfer	no]			A7		
measured values		-	q _{Vmin}		q _{Vn}		q _{Vd}
			4 V	6 V	7.4 V	8 V	10 V
temperature extract	O 11	°C	19.9	20.2	20.1	20.0	20.2
temperature exhaust	Θ12	°C	10.9	10.3	10.2	10.4	10.8
temperature outdoor	Θ21	°C	6.9	7.0	6.9	7.0	7.0
temperature supply	Θ22	°C	19.1	19.0	18.6	18.8	18.6
rel. humidity extract	Φ11	%	39	39	39	39	39
rel. humidity exhaust	φ12	%	69	74	74	73	71
rel. humidity outdoor	φ21	%	76	86	87	86	85
rel. humidity supply	φ22	%	34	39	40	39	39
abs. humidity extract	x ₁₁	g/kg	5.93	6.03	6.00	6.00	5.97
abs. humidity exhaust	x ₁₂	g/kg	5.92	6.04	6.04	6.04	6.04
abs. humidity outdoor	x ₂₁	g/kg	4.93	5.65	5.67	5.61	5.59
abs. humidity supply	x ₂₂	g/kg	4.95	5.65	5.63	5.58	5.51
wetbulb temperature extract	OW ₁₁	°C	12.0	12.2	12.1	12.1	12.1
wetbulb temperature outdoor	OW ₂₁	°C	-	-	-	-	-
volume flow extract	q _{V11}	m³/h	40	114	158	150	228
volume flow exhaust	q _{V12}	m³/h	40	111	153	145	220
volume flow outdoor	q _{V21}	m³/h	38	111	153	141	216
volume flow supply	q _{V22}	m³/h	40	114	157	149	225
mass flow extract	Q _{m11}	kg/s	0.0127	0.0359	0.0499	0.0472	0.0719
mass flow exhaust	q _{m12}	kg/s	0.0129	0.0362	0.0500	0.0472	0.0718
mass flow outdoor	q _{m21}	kg/s	0.0127	0.0366	0.0504	0.0467	0.0713
mass flow supply	q _{m22}	kg/s	0.0126	0.0360	0.0499	0.0472	0.0713
pressure extract / exhaust	P _{tU1}	Pa	49	46	49	96	105
pressure outdoor / supply	P _{tU2}	Ра	50	46	48	96	98
ambient temperature	Θ _{amb}	°C	19.9	20.2	20.1	20.0	20.2
ambient pressure	P _{amb}	Ра	95,969	95,980	95,964	96,008	96,049
power input total	P _E	W	18.0	34.4	50.4	59.9	109.0
	•			-	-	-	
result			q _{Vmin}		q _{Vn}		q _{Vd}
			4 V	6 V	7.4 V	8 V	10 V
mass flow ratio m _{SU/} m _{EXT}	q _{m22/11}	-	0.99	1.00	1.00	1.00	0.99
temperature ratio (supply)	η _θ sυ	%	92.5	90.9	88.6	90.4	87.5
humidity ratio (supply)	nxsu	%	-	-	-	-	-
temperature ratio (exhaust)	η _{ΘΕΧ}	%	70.8	74.5	74.5	74.2	71.6
humidity ratio (exhaust)	η _{xEX}	%	-	-	-	-	-
spec. electr. Power input related to (qV22)	P _E /q _{V22}	W/(m³/h)	0.45	0.30	0.32	0.40	0.48

The calculation is based on following constants:

c _{p,L} [kJ/(kgK)]	c _{p,D} [kJ/(kgK)]	r ₀ [kJ/kg]	c _{p,w} [kJ/(kgK)]
1.004	1.86	2500	4.18